

ASAP Split - 2 JQ done skt - 1

Work Order ID 87518-2

87518

Page 1

July-11-12 7:11:26 AM

Item ID: D4379-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate Cup

Start Date: 7/10/12 Start Qty: 100.00

100

Cust Item ID:

Required Date: 7/12/12 Req'd Qty: 100.00

100

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: W

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4379

A

100

100

Doosan

Doosan Lathe

Memo

turn as per Dwg and folio FB057

Dwg Rev: 1/1

FOLIO REV: 1/1

Deburr

0.00

0.00

0.00

0.00

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

Work Order ID 87518

87518

Page 2

July-11-12 7:11:26 AM

Item ID: D4379-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Wearplate Cup

Start Date: 7/10/12 Start Qty: 100.00

100

Cust Item ID:

Required Date: 7/12/12 Req'd Qty: 100.00

100

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

DAS
14
2-83

12/07/16

70

4

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: *w/p*

0.00

70

12-7-18.

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

12/7/18 *MF*

140

QC

Memo

0.00

Quality Control

MF
12-07-18

Picklist Print

July-11-12 7:11:25 AM

Page 1

Work Order ID: 87518
 Parent Item: D4379-1
 Parent Item Name: Wearplate Cup

Start Date: 7/10/12
 Start Qty: 100.00

Required Date: 7/12/12
 Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304RO.750		Purchased		No			f	34.6170		15.78947			
304 SS Roundbar .750													

Location

Loc Qty

Loc Code

MAT028

26.4

116501

1.746

116502

0.854

121282 ✓

23.8

MAT029

8.217

117481

1.717

118509

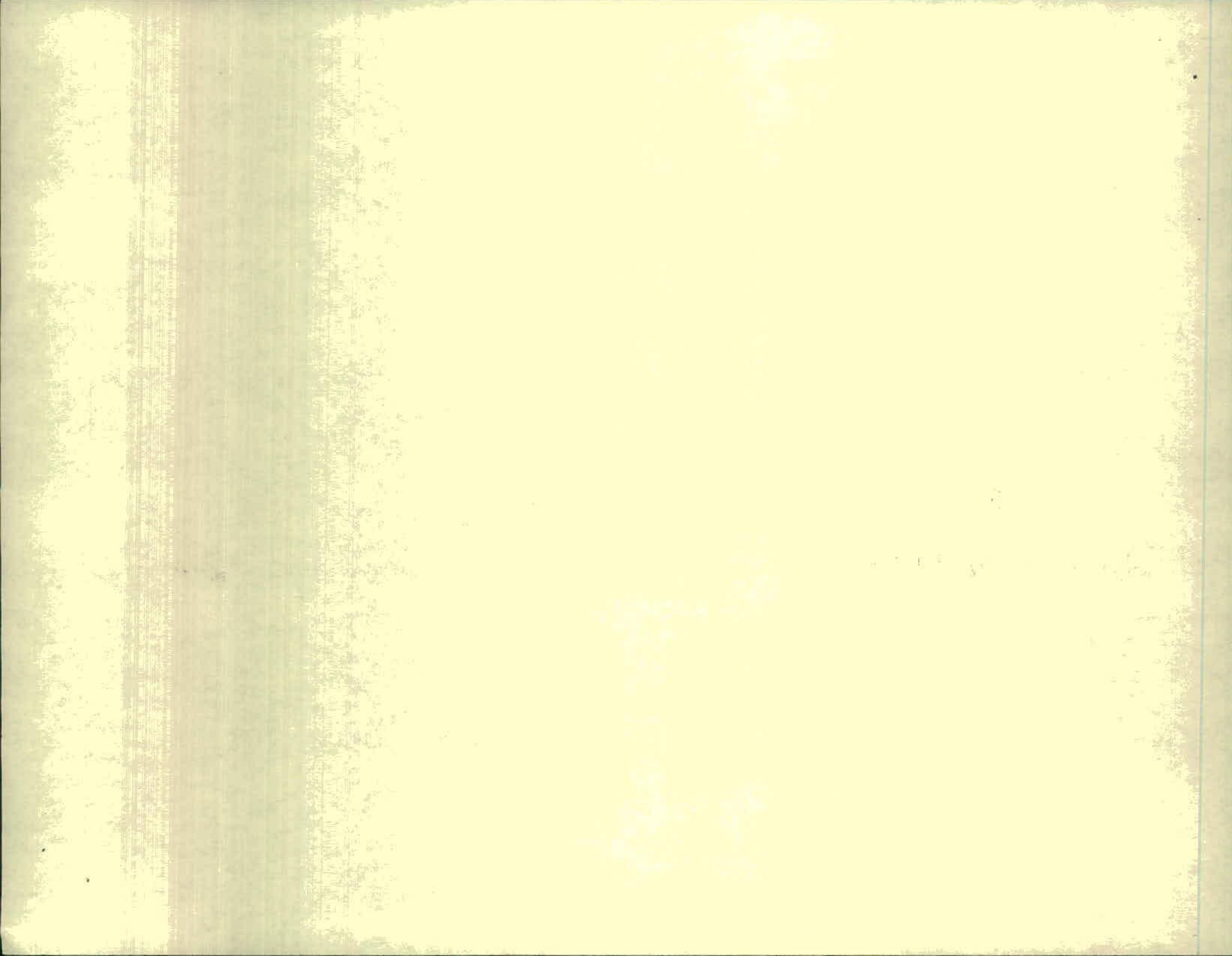
6.2

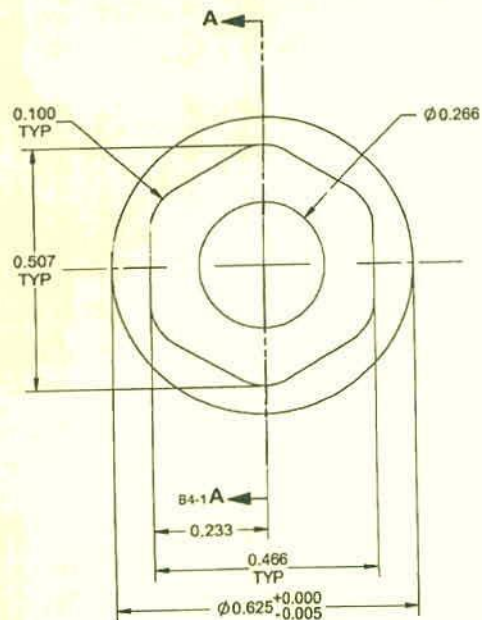
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0.3

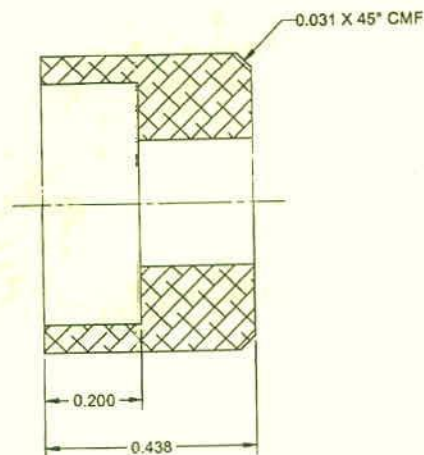
SL 12/7/12

~~15.78947~~ 5.62 AT

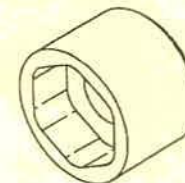




D4379-1 WEARPLATE CUP



SECTION A-A B7-1



RELEASED
2011-04-21

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

W/O 87518

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	AJS	11.03.22
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4379	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE CUP	NTS
DATE	11.03.22	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

